Ausführungen Zahnriemenscheiben für SYNCHROCHAIN®CTD oder POLYCHAIN®GT
Exécutions des poulies dentées pour SYNCHROCHAIN®CTD ou POLYCHAIN®GT

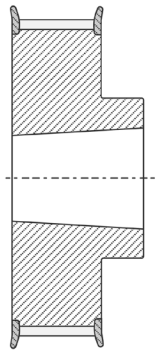


Fig. 1F

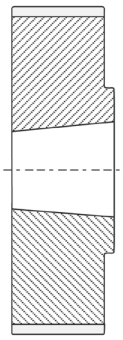


Fig. 2

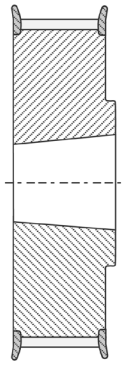


Fig. 2F

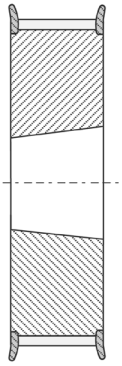


Fig. 3F

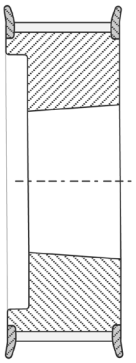


Fig. 5F

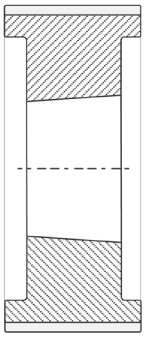


Fig. 6

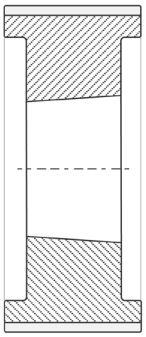


Fig. 6F

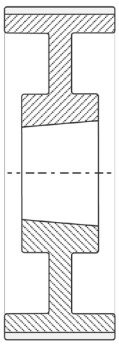


Fig. 7

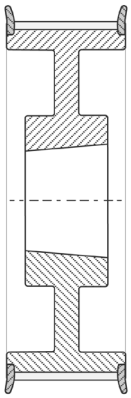


Fig. 7F

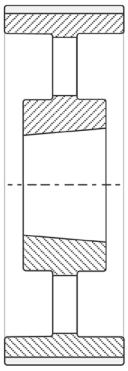


Fig. 8

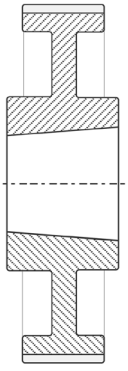


Fig. 9

SYNCHROCHAIN®CTD / POLYCHAIN®GT

Taper-System / *Système Taper*

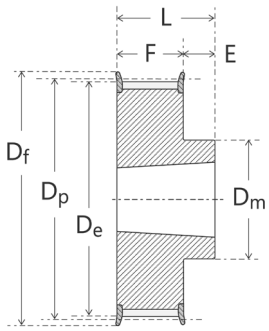


Fig. 1F

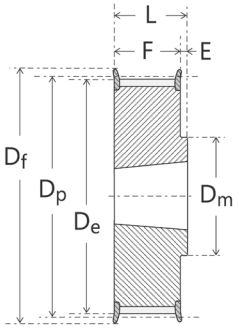


Fig. 2F

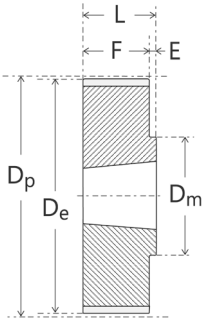


Fig. 2

CTD® / PCGT® 8M 12 – Teilung 8 mm, Riemenbreite 12 mm | *Pas 8 mm, largeur de la courroie 12 mm*

Werk-stoff *Matériau*	Typ	Fig.	Zähne *Dents*	Buchse *Douille*	Bohrung *Alésage* max.	D_f mm	D_p mm	D_e mm	D_m mm	D_i mm	F mm	L mm	Gewicht *Poids* ≈ kg
Stahl / *Acier*	**8M 22S 12**	1F	22	–	28	60	56,02	54,42	43	–	20	30	0,43
	8M 25S 12	2F	25	1108	28	70	63,66	62,06	49	–	20	22	0,25
	8M 28S 12	2F	28	1108	28	75	71,30	69,70	56	–	20	22	0,37
	8M 30S 12	2F	30	1210	32	83	76,39	74,79	60	–	20	25	0,41
	8M 32S 12	2F	32	1610	42	87	81,49	79,89	66	–	20	25	0,43
	8M 34S 12	2F	34	1610	42	91	86,58	84,98	69	–	20	25	0,45
	8M 36S 12	2F	36	1610	42	97	91,67	90,07	76	–	20	25	0,59
	8M 38S 12	2F	38	1610	42	102	96,77	95,17	78	–	20	25	0,70
	8M 40S 12	2F	40	1610	42	106	101,86	100,26	85	–	20	25	0,82
	8M 45S 12	2F	45	2012	50	120	114,59	112,99	92	–	20	32	1,10
	8M 48S 12	2F	48	2012	50	128	122,23	120,63	103	–	20	32	1,42
	8M 50S 12	2F	50	2012	50	135	127,32	125,72	104	–	20	32	1,60
	8M 56S 12	2F	56	2012	50	150	142,60	141,00	104	–	20	32	2,10
	8M 60S 12	2F	60	2012	50	158	152,79	151,19	111	–	20	32	2,40
	8M 64S 12	2F	64	2012	50	168	162,97	161,37	111	–	20	32	2,70
	8M 75S 12	2	75	2012	50	–	190,99	189,39	111	–	20	32	3,70
	8M 80S 12	2	80	2012	50	–	203,72	202,12	111	–	20	32	4,40
	8M 90S 12	2	90	2012	50	–	229,18	227,58	111	–	20	32	5,50

Angaben können je nach Hersteller leicht variieren. / *Les données peuvent varier légèrement selon le fabricant.*

SYNCHROCHAIN®CTD / POLYCHAIN®GT

Taper-System / *Système Taper*

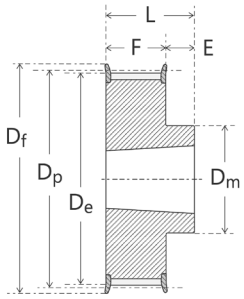


Fig. 1F

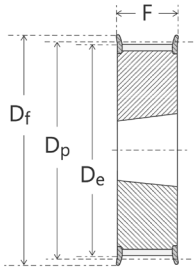


Fig. 3F

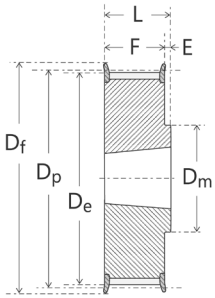


Fig. 2F

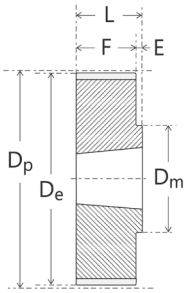


Fig. 2

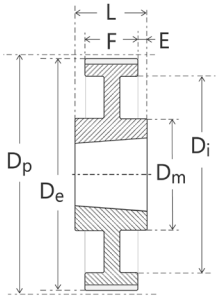


Fig. 9

CTD® / PCGT® 8M 21 – Teilung 8 mm, Riemenbreite 21 mm | *Pas 8 mm, largeur de la courroie 21 mm*

Werk-stoff *Matériau*	Typ	Fig.	Zähne *Dents*	Buchse *Douille*	Bohrung *Alésage* max.	D_f mm	D_p mm	D_e mm	D_m mm	D_i mm	F mm	L mm	Gewicht *Poids* ≈ kg
Stahl / *Acier*	**8M 22S 21**	1F	22	–	28	60	56,02	54,42	43	–	30	40	0,56
	8M 25S 21	3F	25	1108	28	70	63,66	62,06	–	–	30	22	0,36
	8M 28S 21	3F	28	1210	32	75	71,30	69,70	–	–	30	25	0,41
	8M 30S 21	3F	30	1210	32	83	76,39	74,79	–	–	30	25	0,56
	8M 32S 21	3F	32	1210	42	87	81,49	79,89	–	–	30	25	0,52
	8M 34S 21	3F	34	1610	42	91	86,58	84,98	–	–	30	25	0,61
	8M 36S 21	3F	36	1610	42	97	91,67	90,07	–	–	30	25	0,70
	8M 38S 21	3F	38	1610	42	102	96,77	95,17	–	–	30	25	0,92
	8M 40S 21	3F	40	1610	42	106	101,86	100,26	–	–	30	25	1,06
	8M 45S 21	2F	45	2012	50	120	114,59	112,99	92	–	30	32	1,30
	8M 48S 21	2F	48	2012	50	128	122,23	120,63	103	–	30	32	1,60
	8M 50S 21	2F	50	2012	50	135	127,32	125,72	104	–	30	32	1,83
	8M 56S 21	2F	56	2012	50	150	142,60	141,00	104	–	30	32	2,40
	8M 60S 21	2F	60	2517	60	158	152,79	151,19	124	–	30	45	3,21
	8M 64S 21	2F	64	2517	60	168	162,97	161,37	124	–	30	45	3,80
Guss / *Fonte*	**8M 75S 21**	2	75	2517	60	–	190,99	189,39	124	–	30	45	6,20
	8M 80S 21	2	80	2517	60	–	203,72	202,12	124	–	30	45	6,00
	8M 90S 21	9	90	2517	60	–	229,18	227,58	124	198	30	45	5,43

Angaben können je nach Hersteller leicht variieren. / *Les données peuvent varier légèrement selon le fabricant.*

SYNCHROCHAIN®CTD / POLYCHAIN®GT

Taper-System / *Système Taper*

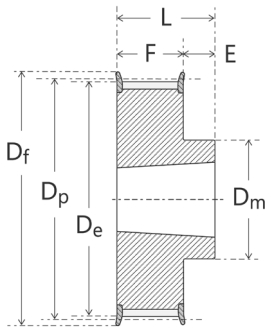


Fig. 1F

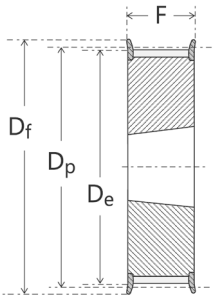


Fig. 3F

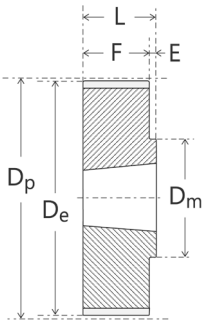


Fig. 2

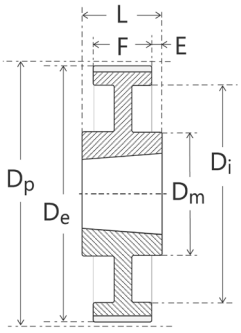


Fig. 9

CTD® / PCGT® 8M 36 – Teilung 8 mm, Riemenbreite 36 mm | *Pas 8 mm, largeur de la courroie 36 mm*

Werk-stoff *Matériau*	Typ	Fig.	Zähne *Dents*	Buchse *Douille*	Bohrung *Alésage* max.	D_f mm	D_p mm	D_e mm	D_m mm	D_i mm	F mm	L mm	Gewicht *Poids* ≈ kg
Stahl / *Acier*	**8M 25S 36**	1F	25	–	32	70	63,66	62,06	49	–	45	55	1,40
	8M 28S 36	3F	28	1210	32	75	71,30	69,70	–	–	45	25	0,64
	8M 30S 36	3F	30	1610	42	83	76,39	74,79	–	–	45	25	0,59
	8M 32S 36	3F	32	1610	42	87	81,49	79,89	–	–	45	25	0,79
	8M 34S 36	3F	34	1610	42	91	86,58	84,98	–	–	45	25	0,63
	8M 36S 36	3F	36	1610	42	97	91,67	90,07	–	–	45	25	1,15
	8M 38S 36	3F	38	1610	42	102	96,77	95,17	–	–	45	25	1,39
	8M 40S 36	3F	40	2012	50	106	101,86	100,26	–	–	45	32	1,34
	8M 45S 36	3F	45	2012	50	120	114,59	112,99	–	–	45	32	1,87
	8M 48S 36	3F	48	2012	50	128	122,23	120,63	–	–	45	32	2,20
	8M 50S 36	3F	50	2012	50	135	127,32	125,72	–	–	45	32	2,70
	8M 56S 36	3F	56	2517	60	150	142,60	141,00	–	–	45	45	3,00
	8M 60S 36	3F	60	2517	60	158	152,79	151,19	–	–	45	45	3,80
Guss / *Fonte*	**8M 64S 36**	3F	64	2517	60	168	162,97	161,37	–	–	45	45	4,50
	8M 75S 36	2	75	3020	75	–	190,99	189,39	150	–	45	51	6,20
	8M 80S 36	2	80	3020	75	–	203,72	202,12	150	–	45	51	7,40
	8M 90S 36	9	90	3020	75	–	229,18	227,58	150	197	45	51	7,20

Angaben können je nach Hersteller leicht variieren. / *Les données peuvent varier légèrement selon le fabricant.*

SYNCHROCHAIN®CTD / POLYCHAIN®GT

Taper-System / *Système Taper*

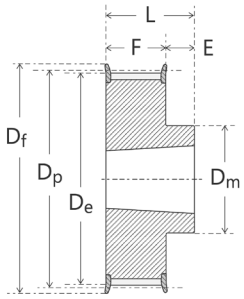


Fig. 1F

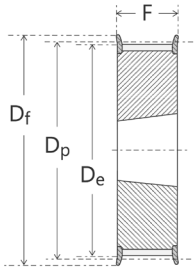


Fig. 3F

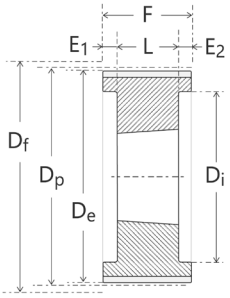


Fig. 6F

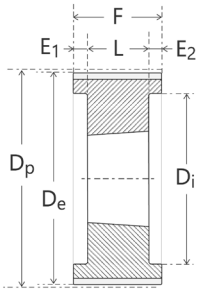


Fig. 6

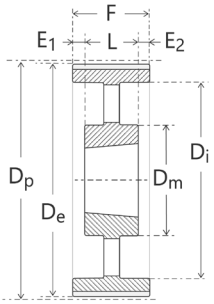


Fig. 8

CTD® / PCGT® 8M 62 – Teilung 8 mm, Riemenbreite 62 mm | *Pas 8 mm, largeur de la courroie 62 mm*

Werk-stoff *Matériau*	Typ	Fig.	Zähne *Dents*	Buchse *Douille*	Bohrung *Alésage* max.	D_f mm	D_p mm	D_e mm	D_m mm	D_i mm	F mm	L mm	Gewicht *Poids* ≈ kg
Stahl / *Acier*	**8M 30S 62**	1F	30	–	42	83	76,39	74,79	63	–	72	84	2,4
	8M 32S 62	1F	32	–	50	87	81,49	79,89	68	–	72	84	2,8
	8M 34S 62	1F	34	–	55	91	86,58	84,98	69	–	72	84	3,0
	8M 36S 62	1F	36	–	60	97	91,67	90,07	76	–	72	84	3,4
	8M 38S 62	1F	38	–	60	102	96,77	95,17	78	–	72	84	3,8
	8M 40S 62	3F	40	2012	50	106	101,86	100,26	–	–	72	32	2,1
	8M 45S 62	3F	45	2012	50	120	114,59	112,99	–	–	72	32	3,0
	8M 48S 62	3F	48	2517	60	128	122,23	120,63	–	–	72	45	2,9
	8M 50S 62	3F	50	2517	60	135	127,32	125,72	–	–	72	45	3,3
	8M 56S 62	6F	56	2517	60	150	142,60	141,00	–	111	72	45	3,9
	8M 60S 62	6F	60	2517	60	158	152,79	151,19	–	121	72	45	4,7
	8M 64S 62	6F	64	2517	60	168	162,97	161,37	–	131	72	45	5,6
Guss / *Fonte*	**8M 75S 62**	6	75	3020	75	–	190,99	189,39	–	159	72	51	7,5
	8M 80S 62	6	80	3020	75	–	203,72	202,12	–	172	72	51	9,2
	8M 90S 62	6	90	3020	75	–	229,18	227,58	–	197	72	51	7,7
	8M 168S 62	8	168	3525	100	–	427,81	426,21	198	396	72	65	26,8

Angaben können je nach Hersteller leicht variieren. / *Les données peuvent varier légèrement selon le fabricant.*

SYNCHROCHAIN®CTD / POLYCHAIN®GT

Taper-System / *Système Taper*

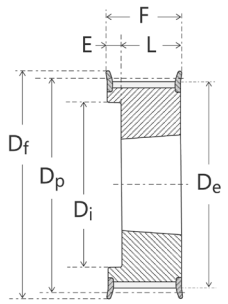


Fig. 5F

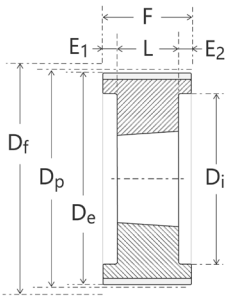


Fig. 6F

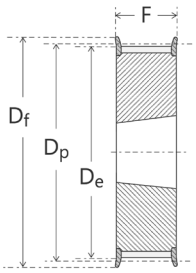


Fig. 3F

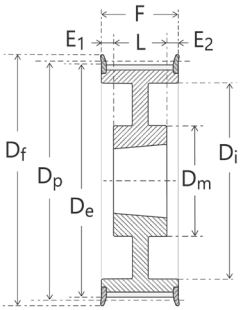


Fig. 7F

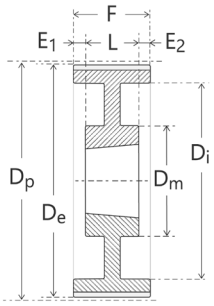


Fig. 7

CTD® / PCGT® 14M 37 – Teilung 14 mm, Riemenbreite 37 mm | *Pas 14 mm, largeur de la courroie 37 mm*

Werk-stoff *Matériau*	Typ	Fig.	Zähne *Dents*	Buchse *Douille*	Bohrung *Alésage* max.	D_f mm	D_p mm	D_e mm	D_m mm	D_i mm	F mm	L mm	Gewicht *Poids* ≈ kg
Stahl / *Acier*	**14M 28S 37**	5F	28	2012	50	128	124,78	121,98	–	88	51	32	2,2
	14M 30S 37	6F	30	2517	60	138	133,69	130,89	–	98	51	45	2,5
	14M 32S 37	6F	32	2517	60	154	142,60	139,80	–	100	51	45	3,0
	14M 34S 37	6F	34	2517	60	160	151,52	148,72	–	109	51	45	3,8
	14M 36S 37	5F	36	2517	60	168	160,43	157,63	–	117	51	45	4,3
	14M 38S 37	5F	38	2517	60	183	169,34	166,54	–	126	51	45	5,1
	14M 40S 37	5F	40	2517	60	18	178,25	175,45	–	135	51	45	6,0
	14M 44S 37	3F	44	3020	75	211	196,08	193,82	–	–	51	51	7,2
	14M 48S 37	3F	48	3020	75	226	213,90	211,11	–	–	51	51	9,3
	14M 50S 37	3F	50	3020	75	240	222,82	220,02	–	–	51	51	10,0
Guss / *Fonte*	**14M 56S 37**	7F	56	3020	75	256	249,55	246,76	144	207	51	51	9,2
	14M 60S 37	7	60	3020	75	–	267,38	264,58	159	224	51	51	10,2
	14M 64S 37	7	64	3020	75	–	285,21	282,41	159	242	51	51	12,4
	14M 72S 37	7	72	3020	75	–	320,86	318,06	159	278	51	51	13,5
	14M 80S 37	7	80	3020	75	–	356,51	353,71	159	314	51	51	16,1

Angaben können je nach Hersteller leicht variieren. / *Les données peuvent varier légèrement selon le fabricant.*

SYNCHROCHAIN®CTD / POLYCHAIN®GT

Taper-System / *Système Taper*

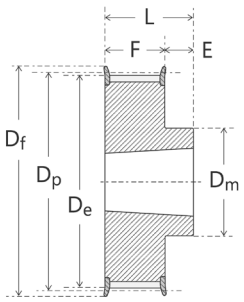


Fig. 1F

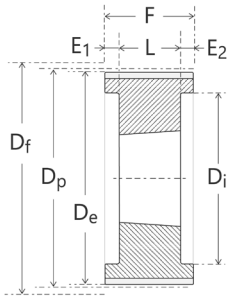


Fig. 6F

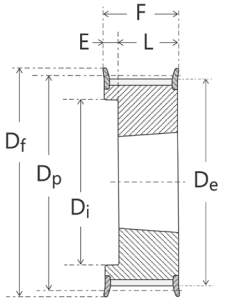


Fig. 5F

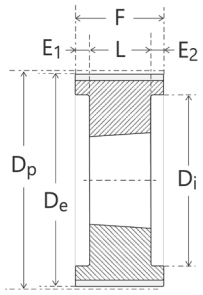


Fig. 6

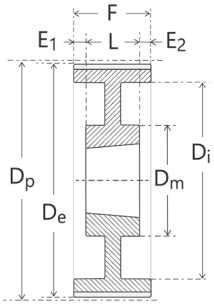


Fig. 7

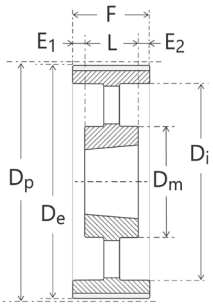


Fig. 8

CTD® / PCGT® 14M 68 – Teilung 14 mm, Riemenbreite 68 mm | *Pas 14 mm, largeur de la courroie 68 mm*

Werk-stoff *Matériau*	Typ	Fig.	Zähne *Dents*	Buchse *Douille*	Bohrung *Alésage* max.	D_f mm	D_p mm	D_e mm	D_m mm	D_i mm	F mm	L mm	Gewicht *Poids* ≈ kg
Stahl / *Acier*	**14M 34S 68**	1F	34	–	100	160	151,52	148,72	132	–	84	104	10,5
	14M 36S 68	1F	36	–	100	168	160,43	157,63	131	–	84	104	11,7
	14M 38S 68	1F	38	–	115	183	169,34	166,54	141	–	84	104	13,4
	14M 40S 68	1F	40	–	125	188	178,25	175,45	156	–	84	104	15,4
	14M 44S 68	6F	44	3020	75	211	196,08	193,28	–	153	84	51	9,2
	14M 48S 68	5F	48	3020	75	226	213,90	211,11	–	171	84	51	11,3
	14M 50S 68	6F	50	3525	100	240	222,82	220,02	–	180	84	65	15,5
Guss / *Fonte*	**14M 56S 68**	6F	56	3525	100	256	249,55	246,76	–	207	84	65	16,8
	14M 60S 68	6	60	3525	100	–	267,38	264,58	–	224	84	65	20,4
	14M 64S 68	6	64	3525	100	–	285,21	282,41	–	242	84	65	23,6
	14M 72S 68	7	72	3525	100	–	320,86	318,06	178	278	84	65	20,3
	14M 80S 68	7	80	3525	100	–	356,51	353,71	178	314	84	65	21,3
	14M 168S 68	8	168	3525	100	–	401,07	398,27	178	360	84	65	24,4

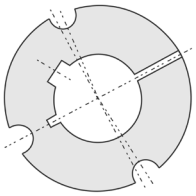
Angaben können je nach Hersteller leicht variieren. / *Les données peuvent varier légèrement selon le fabricant.*

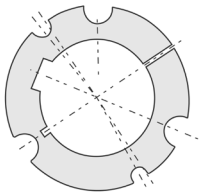
Welle – nabe – verbindungen

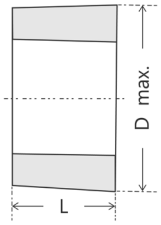
Jonctions Moyeu – Arbre

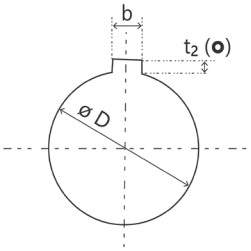
Spannbuchsen Taper-System mit metrischer Bohrung
Douilles de serrage système Taper avec alésage métrique

DIN 6885 Teil 1
DIN 6885 Partie 1


Typ A


Typ B





METRISCH / *MÉTRIQUE*																				
∅ D mm	b mm	t_2 mm	N°	1008	1108	1210	1215	1310	1610	1615	2012	2517	2525	3020	3030	3525	3535	4030	4040	4545	5050
			Typ	A	A	A	A	A	A	A	A	A	A	A	A	B	B	B	B	B	B
			L	22,3	22,3	25,4	38,1	25,4	25,4	38,1	31,8	44,5	63,5	50,8	76,2	63,5	88,9	76,2	101,8	114,3	127,0
9	3	1,4		●	●																
10	3	1,4		●	●																
11	4	1,8		●	●	●	●														
12	4	1,8		●	●	●	●	●	●	●											
14	5	2,3		●	●	●	●	●	●	●	●										
15	5	2,3		●	●	●	●	●	●	●	●										
16	5	2,3		●	●	●	●	●	●	●	●	●									
17	5	2,3		●	●	●	●	●	●	●	●	–									
18	6	2,8		●	●	●	●	●	●	●	●	●									
19	6	2,8		●	●	●	●	●	●	●	●	●	●								
20	6	2,8		●	●	●	●	●	●	●	●	●	●								
22	6	2,8		●	●	●	●	●	●	●	●	●	●								
24	8	3,3		o	●	●	●	●	●	●	●	●	●								
25	8	3,3		o	●	●	●	●	●	●	●	●	●	●	●						
28	8	3,3			o	●	●	●	●	●	●	●	●	●	●	●	●					
30	8	3,3				●	●	●	●	●	●	●	●	●	●	●	●					
32	10	3,3				●	●	●	●	●	●	●	●	●	●	●	●					
35	10	3,3						o	●	●	●	●	●	●	●	●	●					
38	10	3,3							●	●	●	●	●	●	●	●	●					
40	12	3,3							●	o	●	●	●	●	●	●	●	●	●			
42	12	3,3							●	o	●	●	●	●	●	●	●	●	●			
45	14	3,8									●	●	●	●	●	●	●	●	●			
48	14	3,8									●	●	●	●	●	●	●	●	●			
50	14	3,8									●	●	●	●	●	●	●	●	●			
55	16	4,3										●	●	●	●	●	●	●	●	●	
60	18	4,4										●	●	●	●	●	●	●	●	●	●
65	18	4,4										●	●	●	●	●	●	●	●	●	●
70	20	4,9												●	●	●	●	●	●	●	●
75	20	4,9												●	●	●	●	●	●	●	●
80	22	5,4														●	●	●	●	●	●
85	22	5,4														●	●	●	●	●	●
90	25	5,4														●	●	●	●	●	●
95	25	5,4														–	●	–	●	●	●
100	28	6,4														●	●	●	●	●	●
105	28	6,4																		●	●
110	28	6,4																		●	●
115	32	7,4																			●
120	32	7,4																			●
125	32	7,4																			●

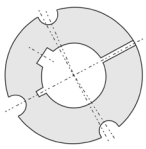
ab Lager / *du stock*
● (o)

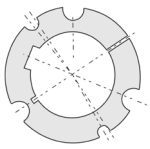
o Bohrung mit Flachnut o *Alésage avec rainure de profondeur réduite*

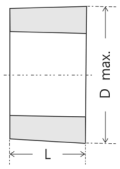
Flachnut für Taper-Buchsen / *Rainure de profondeur réduite pour douilles de serrage Taper*							
Bohrungsdurchmesser / *Diamètre d'alésage*	∅ D	24	25	28	35	40	42
Nutbreite / *Largeur de rainure*	b	8	8	8	10	12	12
Nuttiefe / *Profondeur de rainure*	t_2 o	2,0	2,0	2,0	2,4	2,2	2,2

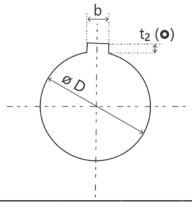
Spannbuchsen Taper-System mit Zoll-Bohrung
Douilles de serrage système Taper avec alésage en pouces

Britischer Standard BS 46 Teil 1
Norme britannique BS 46 Partie 1


Typ A


Typ B





ZÖLLIG / *EN POUCES*

∅ D inch	b inch	t_2 inch	N°	1008	1108	1210	1215	1310	1610	1615	2012	2517	2525	3020	3030	3525	3535	4040	4545	5050
			Typ	A	A	A	A	A	A	A	A	A	A	A	A	B	B	B	B	B
			L	22,3	22,3	25,4	38,1	25,4	25,4	38,1	31,8	44,5	63,5	50,8	76,2	63,5	88,9	101,8	114,3	127,0
3/8	1/8	1/16		●	●	●														
7/16	1/8	1/16		●	●	●														
1/2	1/8	1/16		●	●	●	●	●	●	●	●									
9/16	3/16	3/32		●	●	●	●	●	●	●	●									
5/8	3/16	3/32		●	●	●	●	●	●	●	●									
11/16	3/16	3/32		●	●	●	●	●	●	●	–									
3/4	3/16	3/32		●	●	●	●	●	●	●	●	●								
13/16	1/4	1/8		●	●	●	●	●	●	●	●	●								
7/8	1/4	1/8		●	●	●	●	●	●	●	●	●	●							
15/16	1/4	1/8		o	●	●	●	●	●	●	●	●	●							
1	1/4	1/8		o	●	●	●	●	●	●	●	●	●	●						
1 1/16	5/16	1/8			o	●	●	●	●	●	●	●	●	–						
1 1/8	5/16	1/8			o	●	●	●	●	●	●	●	●	●						
1 1/16	5/16	1/8				●	●	●	●	●	●	●	●	–	●					
1 1/4	5/16	1/8				●	●	●	●	●	●	●	●	●	●					
1 5/16	3/8	1/8						●	●	●	●	●	●	●	●		●			
1 3/8	3/8	1/8						●	●	●	●	●	●	●	●		●			
1 7/16	3/8	1/8							●	●	●	●	●	●	●		–			
1 1/2	3/8	1/8							●	●	●	●	●	●	●	●	●			
1 5/8	7/16	5/32							o	o	●	●	●	●	●	●	●			
1 3/4	7/16	5/32									●	●	●	●	●	●	●	●		
1 7/8	1/2	5/32									●	●	●	●	●	●	●	●		
2	1/2	5/32									●	●	●	●	●	●	●	●		
2 1/8	5/8	7/32										●	●	●	●	●	●	●		
2 1/4	5/8	7/32										●	●	●	●	●	●	●	●	
2 3/8	5/8	7/32										●	●	●	●	●	●	●	●	
2 1/2	5/8	7/32										●	●	●	●	●	●	●	●	
2 5/8	3/4	1/4												●	●	●	●	●	●	
2 3/4	3/4	1/4												●	●	●	●	●	●	●
2 7/8	3/4	1/4												●	●	●	●	●	●	●
3	3/4	1/4												●	●	●	●	●	●	●
3 7/8	7/8	5/16														●	●	●	●	●
3 1/4	7/8	5/16														●	●	●	●	●
3 3/8	7/8	5/16														o	o	●	●	●
3 1/2	7/8	5/16														o	o	●	●	●
3 3/4	1	3/8																o	●	●
4	1	3/7																o	●	●
4 3/5	1 1/4	7/16																	o	●
4 1/2	1 1/4	7/16																	o	●
4 3/4	1 1/4	7/16																		●
5	1 1/4	7/16																		o

● (o) ab Lager / *du stock*

o Bohrung mit Flachnut o *Alésage avec rainure de profondeur réduite*

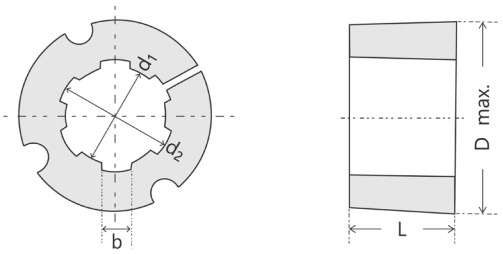
Flachnut für Taper-Buchsen / *Rainure de profondeur réduite pour douilles de serrage Taper*													
Bohrungsdurchmesser / *Diamètre d'alésage*	∅ D	5/16	1	1 1/16	1 1/8	1 5/8	3 3/8	3 1/2	3 3/4	4	4 3/5	4 1/2	5
Nutbreite / *Largeur de rainure*	b	1/4	1/4	5/16	5/16	7/16	7/8	7/8	1	1	1 1/4	1 1/4	1 1/4
Nuttiefe / *Profondeur de rainure*	t_2 o	1/16	1/16	5/64	5/64	1/8	1/4	1/4	1/4	1/4	1/4	1/4	5/16

Übertragbare Drehmomente von Spannbuchsen Taper-System
Couples transmissibles des douilles de serrage système Taper

Buchse *Douille* Typ	Länge *Longueur* mm	∅ D max. mm	Bohrung *Alésage* mm	Rutschmoment *Couple de glissement* ohne Federkeil *sans clavette* Nm	Rutschmoment *Couple de glissement* mit Federkeil *avec clavette* Nm	Klemmkraft *Effort de serrage* N	Innensechskantschraube *Vis à tête six pans creux* Zoll / *Pouce*	Innensechskantschlüssel *Clé mâle coudée pour vis à six pans creux* N°	Anzugsmoment *Couple de démarrage* Nm		Gewicht *Poids* ≈ kg
1008	22,3	35	12 19 24	22 37 58	136	3990 4940 5490	¼ × ½	3	5,6	zwei Gewindestifte / *deux vis sans tête*	0,15
1108	22,3	38	19 24 28	40 62 71	147	4630 5220 5720	¼ × ½	3	5,6		0,20
1210	25,4	47,5	16 19 24 32	82 105 140 180	407	8840 9800 10900 12300	⅜ × ⅝	5	20		0,30
1215	38,1	47,5	16 19 24 32	82 105 140 180	407	8840 9800 10900 12300	⅜ × ⅝	5	20		0,35
1310	25,4	50,5	14 25 35	59 120 210	435	7800 10900 12500	⅜ × ⅝	5	20		0,40
1610	25,4	57	19 24 38 42	98 135 240 265	486	8500 9670 11900 12700	⅜ × ⅝	5	20		0,40
1615	38,1	57	19 24 38 42	98 135 240 265	486	8500 9670 11900 12700	⅜ × ⅝	5	20		0,60
2012	31,8	70	24 38 50	165 310 420	808	11500 14400 16700	7⁄16 × ⅞	6	31		0,80
2517	44,5	85,5	38 48 60	380 510 690	1311	17000 19200 22300	½ × 1	6	48		1,85
2525	63,5	85,5	38 48 60	380 510 690	1311	17000 19200 22300	½ × 1	6	48		2,55
3020	50,8	108	38 48 60 75	480 600 900 1300	2712	23900 26100 31500 34500	½ × 1 ¼	8	90		3,00
3030	76,2	108	38 48 60 75	480 600 900 1300	2712	23900 26100 31500 34500	⅝ × 1 ¼	8	90		4,05
3525	63,5	127	42 60 90	700 1450 2300	5062	41000 49800 59000	½ × 1 ½	10	115	drei Inbusschrauben *trois vis à tête six pans creux*	4,90
3535	88,9	127	42 75 90	1000 2150 2600	5062	41000 49800 59000	½ × 1 ½	10	115		6,95
4030	76,2	146	48 75 100	1250 2200 3460	8735	68000 77200 89400	⅝ × 1 ¾	12	170		8,90
4040	101,8	146	48 75 100	1700 3150 4400	8735	68000 77200 89400	⅝ × 1 ¾	12	170		10,20
4545	114,3	162	55 75 100	1840 3000 4500	12430	79600 93000 107700	¾ × 2	14	192		13,20
5050	127,0	177,5	75 100 125	3250 4800 5900	14238	91800 106600 119500	⅞ × 2 ¼	14	271		16,70

Spannbuchsen Taper-System mit Zapfwellenprofil 1 ⅜ "

Douilles de serrage système Taper avec profil de prise de force 1 ⅜ "



Buchse *Douille*	Bohrung *Alésage*	d_1 mm	d_2 mm	Keilbreite *Largeur de clavette* b (H9) mm	Anzahl Keile *Nombre de clavettes*
1610	1 ⅜ "	29,7	34,93	8,72	6
2012	1 ⅜ "	29,7	34,93	8,72	6
2517	1 ⅜ "	29,7	34,93	8,72	6
3020	1 ⅜ "	29,7	34,93	8,72	6